



The four structural elements should be welded to the angles, and the bottom armor welded to all six pieces. The welds should be continuous, with all connecting edges completely welded.

Note that the alignment of the .75" holes in the outer structural members must be precise with the same holes on the inner structural members, as they will hold bushings and an axle. The bushings will be provided, along with 1/2" rod to help align all four pieces while welding.

**Frame**

**Clobberbots**

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